

Rootstock Software®

Multi Division – Multi Site



Rootstock Software® provides the breadth and depth of solutions that today's discrete manufacturers need to operate and grow their business. Whether a small operation with five users, or a large organization with many sites and hundreds of users, Rootstock offers a solution for all sizes and types of discrete manufacturers and supports the manufacturing system requirements of Build to Order, Build to Stock and even Engineer to Order Manufacturers – whether standard or actual cost in both a single and multi plant environment.

Rootstock Multi Division - Multi Site expands functions and locations as well as reduces duplication for those manufacturing companies that have multiple plants in various locations throughout the world. Rootstock provides inter-division and inter-site capabilities throughout all applications. NetSuite uses the terminology and concepts of Subsidiaries and Locations. Rootstock correlates the concept of NetSuite subsidiary to a Rootstock Company and in most cases correlates the concept of NetSuite Location to a Rootstock Division.

Within Rootstock, multiple divisions may exist within a single company while multiple sites exist within a single division. Each site maintains its own inventory and a site in Rootstock is typically identified to a warehouse for a plant. Forecasting and MRP functions can also exist separately for each site (or across sites) to satisfy inter-site requirements. Each Division has a 'main site' and it is that main site that

does the manufacturing and purchasing while 'other than the main site' are in essence warehouses.

Inter-Site Requirements Planning allows a supply site to plan, acquire and transfer material to meet the needs of a requiring site. Materials that are manufactured, purchased or subcontracted at the main site can be transferred to the requiring site. A central sales site enters orders for products coming from other sites, such as warehouses and manufacturing plants.

Production Engineering can be centralized within a company and therefore can support all of the divisions within a company – or if the Engineering function is decentralized at the plant level, then each division will have its own Production Engineering Bill of Material and Change Order Process.

In a company that supports centralized Production Engineering then each manufacturing division that maintains information such as item masters and bills of materials may access those without needing to duplicate and maintain them at each division. Work orders and other inventory functions can be validated against centralized master records at the inventory divisions. Each division can maintain their own 'sub ledger' of cost accounts that can be rolled up into the main ledger for a company's financial statements. The costs can therefore be identified and controlled at a division level from a general accounting perspective.

About Rootstock Software®

Rootstock Software® is the leading Software as a Service (SaaS) provider of manufacturing enterprise software serving discrete manufacturers in the mid-market. Rootstock Software® was launched in 2008 in response to the growing need for a SaaS solution for mid-market manufacturers to cut costs, improve processes, and drive revenues. Rootstock is a premier partner with NetSuite Inc, a leading vendor of on-demand, integrated business management software suites for the mid-market enterprise and divisions of large companies. Rootstock and NetSuite deliver these critical manufacturing capabilities to the underserved mid-market with minimal IT infrastructure investment. For more information, please visit <http://www.rootstocksoftware.com>.